

BIAXIAL TENSION OF A THICK PLATE WITH
AN ELLIPTICAL HOLE, FROM AGING
ELASTIC-PLASTIC MATERIAL

F. B. Milyavskaya

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A model of an aging viscoplastic material is introduced in [1]. The yield point here is an integral operator. The development of the plastic zone under biaxial tension is considered in this paper on the basis of the model in [1] for a plate with an elliptical hole from aging material. The model of the material in the elastic-creep zone is taken according to [2, 3].

Two approximations are obtained for the stress distribution by the small parameter method [4], and the boundary of the plastic zone is determined. A numerical solution is presented for the problem. An analogous problem is considered in [4] for an ideally elastic-plastic body.

The relationships of the theory of a hereditarily aging plastic body, the equilibrium equations, the incompressibility and isotropy conditions, and the hereditary plasticity condition, for plane strain have the form [1, 4]

$$\frac{\partial \sigma_x(t)}{\partial x} + \frac{\partial \tau_{xy}(t)}{\partial y} = 0, \quad \frac{\partial \tau_{xy}(t)}{\partial x} + \frac{\partial \sigma_y(t)}{\partial y} = 0; \quad (0.1)$$

$$\epsilon_x + \epsilon_y = 0, \quad \frac{\epsilon_x - \epsilon_y}{\sigma_x(t) - \sigma_y(t)} = \frac{\epsilon_{xy}}{\tau_{xy}(t)}; \quad (0.2)$$

$$\frac{1}{4} \left(\frac{\sigma_x(t) - \sigma_y(t)}{k(t)} + \int_{t_0}^t (\sigma_x(\tau) - \sigma_y(\tau)) K^*(\tau, t) d\tau \right)^2 + \left(\frac{\tau_{xy}(t)}{k(t)} + \int_{t_0}^t \tau_{xy}(\tau) K^*(\tau, t) d\tau \right)^2 = 1. \quad (0.3)$$

Here $\sigma_x(t)$, $\sigma_y(t)$, $\tau_{xy}(t)$ are the stress components dependent on the time, ϵ_x , ϵ_y , ϵ_{xy} are the plastic strain rate components, $k(t)$ is the variable yield point in time, and $K^*(\tau, t)$ is the kernel of the hereditary operator.

1. Let us consider an infinite plane with an elliptical hole with the semi-axes $a(1 + c)$, $a(1 - c)$ extended by mutually perpendicular forces $p_1(t)$ and $p_2(t)$ at infinity, and let the normal pressure $p_0(t)$ act on the hole outline. We will set

$$c = d_1 \delta, \quad (p_1(t) - p_2(t))/2 = d_2 \delta, \quad (1.1)$$

where δ , d_1 , d_2 are constants taking on the following values in the limits:

$$0 \leq \delta \leq 1, \quad 0 \leq d_i \leq 1 \quad (i = 1, 2). \quad (1.2)$$

For $d_1 = 0$, $d_2 = 1$ biaxial tension of a thick plate with a circular hole is evidently observed [5], while for $d_1 = 1$, $d_2 = 0$ we have a plate with an elliptical hole under normal pressure.

Let us go over to dimensionless parameters and variables while retaining the previous notation. The yield point as $t \rightarrow \infty$ is denoted by k_∞ and all the quantities with the dimensionality of a stress are referred to k_∞ , and those with the dimensionality of a length to $\rho_S^{(0)}(t)$ (the radius of the plastic zone in the zeroth approximation).

The equation of the ellipse in rectangular Cartesian coordinates in the notation accepted has the form

$$x^2/[a^2(1 + c)^2] + y^2/[a^2(1 - c)^2] = 1. \quad (1.3)$$

Let $\rho_* = \rho_*(\theta)$ be the equation of the hole in polar coordinates. Going over to the polar coordinates $x = \rho_* \cos \theta$, $y = \rho_* \sin \theta$, we convert (1.3) into

$$\rho_*(\theta) = \frac{a(1 - (\delta d_1)^2)}{\sqrt{1 - 2\delta d_1 \cos 2\theta + (\delta d_1)^2}}. \quad (1.4)$$

We write two approximations in the parameter δ for $\rho_*(\theta)$ from (1.4)

$$\rho_*(\theta) = a + ad_1\delta \cos 2\theta - \frac{3}{4}a\delta^2 d_1^2(1 - \cos 4\theta) + \dots \quad (1.5)$$

We assume that the inner outline is enclosed by the plastic zone. We determine the stress components in the plastic and creep zones and the radius of the plastic zone $\rho_s(I)(t)$ in a first approximation

$$\sigma_\rho^{(I)p} + \frac{\partial \sigma_\rho^{(0)p}}{\partial \rho} \rho_*^{(I)} = \frac{\partial p_v}{\partial \rho} \rho_*^{(I)}, \quad \tau_{\rho\theta}^{(I)p} - (\sigma_\theta^{(0)p} - \sigma_\rho^{(0)p}) \dot{R}_1 = \frac{\partial p_\tau}{\partial \rho} \rho_*^{(I)}, \quad (1.6)$$

where $\sigma_\rho^{(n)}$, $\sigma_\theta^{(n)}$, $\tau_{\rho\theta}^{(n)}$ are the stress components and n is the number of the approximation;

$$R_1 = \frac{\rho_*^{(I)}}{\rho_*^{(0)}}, \quad \dot{R}_1 = \frac{\partial \rho_*^{(I)}}{\partial \theta} \quad (1.7)$$

($\rho_*^{(0)} = a$, $\rho_*^{(I)} = ad_1 \cos 2\theta$ according to (1.5)).

The right sides in (1.6) vanish for the problem under consideration since $p_v = p_0(t)$ is independent of ρ while $p_\tau = 0$. The expressions for $\sigma_\rho^{(0)}$ and $\sigma_\theta^{(0)}$ are obtained in [5]

$$\begin{aligned} \sigma_\rho^{(0)p} &= 2k(t)\varphi(t) \ln \frac{\rho}{a} - p_0(t), \quad \tau_{\rho\theta}^{(0)p} = 0, \\ \sigma_\theta^{(0)p} &= 2k(t)\varphi(t) \left(\ln \frac{\rho}{a} + 1 \right) - p_0(t). \end{aligned} \quad (1.8)$$

Here and henceforth the superscript p is taken to denote the plastic zone and e the elastic-creep zone while $\varphi(t)$ is a function of the time [5].

For the first approximation the condition (0.3) has the form [5]

$$\sigma_\rho^{(I)p} = \sigma_\theta^{(I)p} = 0. \quad (1.9)$$

Therefore, the boundary conditions (1.6), with (1.7)-(1.9) taken into account, are the following at the boundary $\rho_* = a$

$$\begin{aligned} \sigma_\rho^{(I)p} &= -2d_1 k(t)\varphi(t) \cos 2\theta, \quad \sigma_\theta^{(I)p} = \sigma_\rho^{(I)p}, \\ \tau_{\rho\theta}^{(I)p} &= -4d_1 k(t)\varphi(t) \sin 2\theta. \end{aligned} \quad (1.10)$$

Let us write the equation (0.1) in the polar coordinate system

$$\frac{\partial \sigma_\rho}{\partial \rho} + \frac{\sigma_\rho - \sigma_\theta}{\rho} + \frac{1}{\rho} \frac{\partial \tau_{\rho\theta}}{\partial \theta} = 0, \quad \frac{1}{\rho} \frac{\partial \sigma_\theta}{\partial \theta} + \frac{\partial \tau_{\rho\theta}}{\partial \rho} + \frac{2\tau_{\rho\theta}}{\rho} = 0. \quad (1.11)$$

Solving the differential equations (1.11) and taking account of (1.9) and (1.10), we obtain expressions for the stress in the plastic zone in a first approximation

$$\begin{aligned} \sigma_\rho^{(I)p} &= \frac{2ad_1}{\rho} \varphi(t) k(t) (\sqrt{3} \sin \chi - \cos \chi) \cos 2\theta, \quad \sigma_\theta^{(I)p} = \sigma_\rho^{(I)p}, \\ \tau_{\rho\theta}^{(I)p} &= \frac{4ad_1}{\rho} \varphi(t) k(t) \cos \chi \sin 2\theta \quad \left(\chi = \sqrt{3} \ln \frac{\rho}{a} \right). \end{aligned} \quad (1.12)$$

Furthermore, let us consider the creep zone under boundary conditions at infinity in the polar coordinate system

$$\begin{aligned} \sigma_\rho^{(\infty)e} &= p(t) - \delta d_2 \cos 2\theta, \quad \sigma_\theta^{(\infty)e} = p(t) + \delta d_2 \cos 2\theta, \\ \tau_{\rho\theta}^{(\infty)e} &= \delta d_2 \sin 2\theta, \quad p(t) = \frac{1}{2}(p_1(t) + p_2(t)). \end{aligned} \quad (1.13)$$

From (1.13) for the first approximation

$$\sigma_{\rho(\infty)}^{(I)e} = -d_2 \cos 2\theta, \quad \sigma_{\theta(\infty)}^{(I)e} = d_2 \cos 2\theta, \quad \tau_{\rho\theta(\infty)}^{(I)e} = d_2 \sin 2\theta, \quad (1.14)$$

and for the succeeding approximations

$$\sigma_{\theta(\infty)}^{(n)e} = \sigma_{\rho(\infty)}^{(n)e} = 0, \quad \tau_{\rho\theta(\infty)}^{(n)e} = 0 \quad (n \geq 2). \quad (1.15)$$

The stress distribution and the plastic zone boundary in the zeroth approximation correspond to the axisymmetric state of a plane with a circular hole [5]

$$\begin{aligned} \sigma_{\rho}^{(0)e} &= p(t) - \frac{\varphi(t)k(t)}{\rho}, \quad \sigma_{\theta}^{(0)e} = p(t) + \frac{\varphi(t)k(t)}{\rho}, \\ \tau_{\rho\theta}^{(0)e} &= 0, \quad \rho_s^{(0)}(t) = \exp \gamma, \quad \gamma = \frac{1}{2} \left(\frac{p(t)}{\varphi(t)k(t)} - 1 \right). \end{aligned} \quad (1.16)$$

Let us write down the conjugate condition for solutions for $\sigma_{\rho}^{(n)}$ on the boundary $\rho = 1$:

$$\begin{aligned} \left[\sigma_{\rho}^{(I)} + \frac{\partial \sigma_{\rho}^{(0)}}{\partial \rho} \rho_s^{(I)} \right] &= 0 \quad (n = I), \\ \left[\sigma_{\rho}^{(II)} + \frac{\partial \sigma_{\rho}^{(I)}}{\partial \rho} \rho_s^{(I)} + \frac{\partial^2 \sigma_{\rho}^{(0)}}{\partial \rho^2} \frac{(\rho_s^{(I)})^2}{2} + \frac{\partial \sigma_{\rho}^{(0)}}{\partial \rho} \rho_s^{(II)} \right] &= 0 \quad (n = II). \end{aligned} \quad (1.17)$$

The conjugate conditions for the components $\sigma_{\theta}^{(n)}$ and $\tau_{\rho\theta}^{(n)}$ have an analogous form [4]. Taking account of (1.8) and (1.16), we obtain boundary conditions for $\rho = 1$ from the conditions (1.17):

$$\begin{aligned} \sigma_{\theta}^{(I)e} &= 2ad_1\varphi(t)k(t) (\sqrt{3} \sin \chi^* - \cos \chi^*) \cos 2\theta + 4\varphi(t)k(t)\rho_s^{(I)}, \\ \tau_{\rho\theta}^{(I)e} &= -4ad_1\varphi(t)k(t) \sin 2\theta \left(\chi^* = \sqrt{3} \ln \frac{\rho_s^{(0)}(t)}{a} \right). \end{aligned} \quad (1.18)$$

The solution of the problem agrees identically with the solution for an elastic body [2] for an incompressible elastic-creep material. According to [6], by taking account of the boundary conditions (1.14) and (1.18) we find the stress distribution and radius of the plastic zone in a first approximation:

$$\begin{aligned} \sigma_{\rho}^{(I)e} &= \cos 2\theta \left[\left(\frac{4}{\rho^2} - \frac{3}{\rho^4} - 1 \right) d_2 + 2\sqrt{3}ad_1\varphi k \sin \chi^* \left(\frac{2}{\rho^2} - \frac{1}{\rho^4} \right) + 2ad_1\varphi k \cos \chi^* \left(\frac{2}{\rho^2} - \frac{3}{\rho^4} \right) \right], \\ \sigma_{\theta}^{(I)e} &= \cos 2\theta \left[\left(1 + \frac{3}{\rho^4} \right) d_2 + \frac{2ad_1\varphi k}{\rho^4} (\sqrt{3} \sin \chi^* + 3\cos \chi^*) \right], \\ \tau_{\rho\theta}^{(I)e} &= \sin 2\theta \left[\left(1 + \frac{2}{\rho^2} - \frac{3}{\rho^4} \right) d_2 + ad_1\varphi k \cos \chi^* \left(\frac{6}{\rho^2} - \frac{10}{\rho^4} \right) + 2\sqrt{3}ad_1\varphi k \sin \chi^* \left(\frac{1}{\rho^2} - \frac{1}{\rho^4} \right) \right], \\ \rho_s^{(I)} &= \left(\frac{d_2\rho_s^{(0)}(t)}{\varphi(t)k(t)} + 2d_1 \cos \chi^* \right) \cos 2\theta. \end{aligned} \quad (1.19)$$

2. The equilibrium equations in the polar coordinate system have the form (1.11). Let us write the plasticity condition (0.3) in a second approximation [5] by taking the lower limit of integration $t_0 = 0$:

$$\frac{\sigma_{\rho}^{(II)p}(t) - \sigma_{\theta}^{(II)p}(t)}{k(t)} + \int_0^t 2K^*(\tau, t) (\sigma_{\rho}^{(II)p}(\tau) - \sigma_{\theta}^{(II)p}(\tau)) d\tau - \left(\frac{\tau_{\rho\theta}^{(I)p}(t)}{k(t)} + \int_0^t K^*(\tau, t) \tau_{\rho\theta}^{(I)p}(\tau) d\tau \right)^2 = 0. \quad (2.1)$$

According to the linearized boundary conditions in a second approximation [4], and by taking (1.7)-(1.9) and (1.12) into account, we obtain the boundary conditions on the boundary $\rho = a$

$$\sigma_{\rho}^{(II)p} = d_1\varphi k (2 - 9 \cos 4\theta), \quad \tau_{\rho\theta}^{(II)p} = -6d_1^2\varphi k \sin 4\theta. \quad (2.2)$$

Taking account of (1.12) the plasticity condition (2.1) has the form

$$f_1(t, \rho, \theta) + \int_0^t K_1(\tau, t) f_1(\tau, \rho, \theta) d\tau = F^*(\rho, \theta) F(t), \quad (2.3)$$

where

$$f_1(t, \rho, \theta) = \frac{\sigma_{\rho}^{(II)p}(t, \rho, \theta) - \sigma_{\theta}^{(II)p}(t, \rho, \theta)}{k(t)};$$

$$K_1(\tau, t) = 2K^*(\tau, t)k(\tau); \quad F^*(\rho, \theta) = \left(\frac{4ad_1}{\rho} \cos \chi \sin 2\theta\right)^2;$$

$$F(t) = \left(\varphi(t) + \int_0^t K^*(\tau, t)\varphi(\tau) d\tau\right)^2.$$

Equation (2.3) is a Volterra integral equation of the second kind (ρ and θ are parameters), its inversion is [7]

$$f_1(t, \rho, \theta) = F^*(\rho, \theta)F(t) - \lambda \int_0^t F^*(\rho, \theta)\Gamma(t, \tau, \lambda)F(\tau) d\tau \quad (2.4)$$

$\left(\Gamma(t, \tau, \lambda) = \sum_{\nu=0}^{\infty} \lambda^\nu K_{\nu+1}\right)$ is the resolvent kernel and $\lambda = -1$). We satisfy the equilibrium equations by setting

$$\begin{aligned} \sigma_\rho^{(II)p} &= \frac{1}{\rho} \frac{\partial \Phi^{(II)}}{\partial \rho} + \frac{1}{\rho^2} \frac{\partial^2 \Phi^{(II)}}{\partial \theta^2}, \\ \sigma_\theta^{(II)p} &= \frac{\partial^2 \Phi^{(II)}}{\partial \rho^2}, \quad \tau_{\rho\theta}^{(II)p} = -\frac{1}{\rho} \frac{\partial^2 \Phi^{(II)}}{\partial \rho \partial \theta} + \frac{1}{\rho^2} \frac{\partial^2 \Phi^{(II)}}{\partial \theta^2}. \end{aligned} \quad (2.5)$$

Substituting (2.5) into (2.3) and taking account of (2.4) we find a differential equation to determine the stress function $\Phi^{(II)}$:

$$\rho^3 \frac{\partial^2 \Phi^{(II)}}{\partial \rho^2} - \rho \frac{\partial^2 \Phi^{(II)}}{\partial \rho^2} - \frac{\partial^2 \Phi^{(II)}}{\partial \theta^2} = -k(t)f_1(t, \rho, \theta). \quad (2.6)$$

Solving (2.6) with the boundary conditions (2.2), we have the stress components in the plastic zone in a second approximation from (2.5):

$$\begin{aligned} \sigma_\rho^{(II)p} &= d_1^2 k \left(2\varphi - \frac{5}{2}\psi\right) + \frac{ad_1^2 k}{\rho} \cos 4\theta \left[\left(\frac{19}{2}\psi - 9\varphi\right) \cos \gamma - \right. \\ &\quad \left. - \sqrt{15} \left(\frac{3}{2}\psi - \varphi\right) \sin \gamma\right] + \frac{a^2 d_1^2 k \psi}{2\rho^3} [(4 - \sqrt{3} \sin 2\chi + \cos 2\chi) - \cos 4\theta (8 + 11 \cos 2\chi - 7\sqrt{3} \sin 2\chi)], \\ \sigma_\theta^{(II)p} &= d_1^2 k \left(2\varphi - \frac{5}{2}\psi\right) + \frac{ad_1^2 k}{\rho} \cos 4\theta \left[\left(\frac{19}{2}\psi - 9\varphi\right) \cos \gamma - \right. \\ &\quad \left. - \sqrt{15} \left(\frac{3}{2}\psi - \varphi\right) \sin \gamma\right] - \frac{ad_1^2 k \psi}{2\rho^3} (4 + 7 \cos 2\chi + \sqrt{3} \sin 2\chi) - \frac{a^2 d_1^2 k \psi}{2\rho^3} \cos 4\theta (3 \cos 2\chi - 7\sqrt{3} \sin 2\chi), \\ \tau_{\rho\theta}^{(II)p} &= \frac{2ad_1^2 k}{\rho} \sin 4\theta [(4\psi - 3\varphi) \cos \gamma + \sqrt{15}(\psi - \varphi) \sin \gamma] - \frac{a^2 d_1^2 k \psi}{\rho^2} \sin 4\theta (1 + 7 \cos 2\chi + \sqrt{3} \sin 2\chi). \end{aligned} \quad (2.7)$$

Here $\psi(t)$ is the solution of the integral equation

$$\psi(t) = F(t) - \lambda \int_0^t K_1(t, \tau)\psi(\tau) d\tau; \quad k = k(t); \quad \varphi = \varphi(t); \quad \gamma = \sqrt{15} \ln(\rho/a).$$

Taking account of (1.8), (1.12), (1.19) and (2.7) we obtain boundary conditions for $\rho = 1$ from the conjugate conditions (1.17) (second formula)

$$\sigma_\rho^{(II)e} = A + B \cos 4\theta, \quad \tau_{\rho\theta}^{(II)e} = D \sin 4\theta, \quad (2.8)$$

where

$$\begin{aligned} A &= d_1^2 k \left[\left(2\varphi - \frac{5}{2}\psi\right) + \frac{a^2 \psi}{2} (4 - \sqrt{3} \sin 2\chi^* + \cos 2\psi^*)\right] - k\varphi \left(\frac{d_2}{k\varphi} + 2ad_1 \cos \chi^*\right)^2; \\ B &= ad_1^2 k \left[\left(\frac{19}{2}\psi - 9\varphi\right) \cos \gamma^* - \sqrt{15} \left(\frac{3}{2}\psi - \varphi\right) \sin \gamma^*\right] - \\ &\quad - \frac{1}{2} \psi a^2 (8 + 11 \cos 2\chi^* - 7\sqrt{3} \sin 2\chi^*) - k\varphi \left(\frac{d_2}{k\varphi} + 2ad_1 \cos \chi^*\right)^2; \\ D &= 2ad_1^2 k [(4\psi - 3\varphi) \cos \gamma^* + \sqrt{15}(\psi - \varphi) \sin \gamma^*] - a^2 d_1^2 k \psi (1 + 7 \cos 2\chi^* + \\ &\quad + \sqrt{3} \sin 2\chi^*) - 4 \left(\frac{d_2}{k\varphi} + 2ad_1 \cos \chi^*\right) (d_2 + 3ad_1 k \varphi \cos \chi^*); \end{aligned}$$

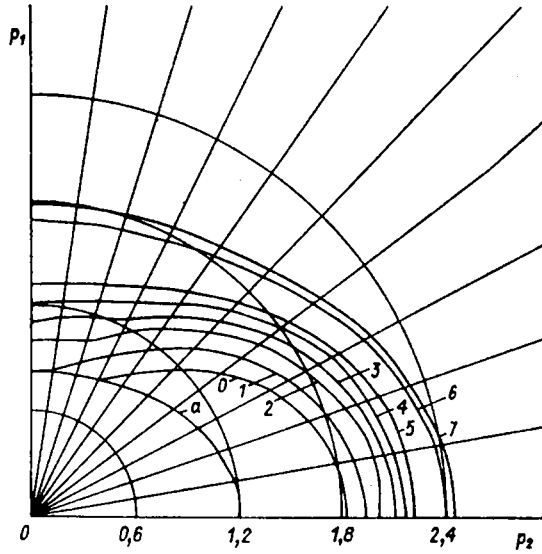


Fig. 1

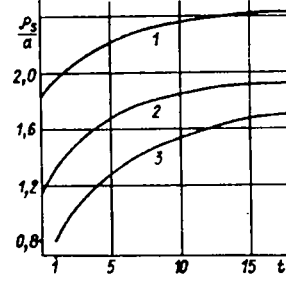


Fig. 2

$$\gamma^* = \sqrt{15} \ln \frac{\rho_s^{(0)}(t)}{a}.$$

According to [6], we find the stress components from conditions (2.8) and then the radius of the plastic zone in a second approximation

$$\begin{aligned} \sigma_\rho^{(II)e} &= \frac{A}{\rho^2} + \cos 4\theta \left[B \left(\frac{3}{\rho^4} - \frac{2}{\rho^6} \right) + 3D \left(\frac{1}{\rho^6} - \frac{1}{\rho^4} \right) \right], \\ \sigma_\theta^{(II)e} &= -\frac{A}{\rho^2} + \cos 4\theta \left[B \left(\frac{2}{\rho^6} - \frac{1}{\rho^4} \right) + D \left(\frac{1}{\rho^4} - \frac{3}{\rho^6} \right) \right], \\ \tau_{\rho\theta}^{(II)e} &= \sin 4\theta \left[2B \left(\frac{1}{\rho^4} - \frac{1}{\rho^6} \right) + D \left(\frac{3}{\rho^6} - \frac{2}{\rho^2} \right) \right], \\ \rho_s^{(II)} &= \frac{1}{4k\varphi} (M \cos 4\theta + N). \end{aligned} \quad (2.9)$$

Here

$$\begin{aligned} M &= \frac{a^2 d_1^2 k}{2} [(17\psi + 20\varphi) \cos 2\chi^* + (11\psi - 20\varphi) \sqrt{3} \sin 2\chi^* + 4(5\varphi - \psi)] - \\ &- 4ad_1^2 k [(4\psi - 3\varphi) \cos \gamma^* + \sqrt{15} (\psi - \varphi) \sin \gamma^*] + \frac{d_2}{k\varphi} (3d_2 + 16ad_1 k\varphi \cos \chi^* - \\ &- 4\sqrt{3} ad_1 k\varphi \sin \chi^*); \\ N &= d_1^2 k (5\psi - 4\varphi) - a^2 d_1^2 k (10\varphi - 3\psi) \cos 2\chi^* - \sqrt{3} a^2 d_1^2 k (4\varphi - \psi) \sin 2\chi^* - \\ &- 10a^2 d_1^2 k\varphi - \frac{3d_2^2}{k\varphi} - 4ad_1 d_2 (4 \cos \chi^* - \sqrt{3} \sin \chi^*). \end{aligned}$$

3. We write the expression for the radius of the plastic zone from (1.16), (1.19) and (2.9)

$$\rho_s(t) = \exp \gamma + \delta \left(\frac{d_2}{k\varphi} \exp \gamma + 2d_1 \cos \chi^* \right) \cos 2\theta + \frac{\delta^2}{4k\varphi} (M \cos 4\theta + N). \quad (3.1)$$

Let

$$\begin{aligned} k(t) &= \frac{1 - \beta \exp(-\alpha t)}{1 - \beta}, \quad K^*(\tau) = \frac{\alpha\beta(1 - \beta) \exp(-\alpha\tau)}{(1 - \beta \exp(-\alpha\tau))^2}, \\ \varphi(t) &= \frac{(1 - \beta \exp(-\alpha t))^2}{(1 - \beta)^2}, \quad p_0(t) = 0, \\ p_1(t) &= 5 - 3 \exp(-0.1t), \quad p_2(t) = 4.6 - 3 \exp(-0.1t), \\ \delta &= 0.2, \quad \alpha = 0.1, \quad \beta = 0.2, \quad d_1 = d_2 = 1. \end{aligned}$$

Analysis of the expression (3.1) shows that no relaxation occurs if $\gamma(t)$ is a growing function. The hole outline (curve a) and the plastic zone boundary are displayed in Fig. 1 for different times, the lines 0-6 are the boundary location at the times with unit intervals starting from the time of load inclusion, and 7 as $t \rightarrow \infty$. The change $\rho_s(t)$ as a function of time is given in Fig. 2 for three directions ($\theta = 0$, $\theta = \pi/4$, $\theta = \pi/2$ are the lines 1-3), the time changes from the time of load inclusion to infinity.

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